

Quotation Request //

US Government Printing Office

Agency Publishing Services
732 North Capitol Street, NW
Washington DC 20401-0001

JACKET:337-649 S

Quotations are Due By:

(Eastern Time) 12:00 PM on 08/05/2008

Submit Fax Quotes to: 00000000

Contractors must provide mandatory taxpayer information before GPO makes payment.

Please see special notice on <http://contractorconnect.gpo.gov/>.

Bidders must enter quote price for each jacket. Award will be made based on the lowest total bid for all jackets.

Jacket	Requisition #	BAC	Copies	Title
337-649	7-05325	5001-03	3,405	CMH Pub 55-1-1 The U.S. Military Intervention in Panama (SB)
337-650	7-05326	5001-03	1,500	CMH Pub 55-1 The U.S. Military Intervention in Panama (HB)

TITLE: CMH Pub 55-1-1 The U.S. Military Intervention in Panama (SB)

QUANTITY: 3405 Notch bound books (Stamping required), one set of digital deliverables and one complete set of stamping dies for Jacket 337-649 PLUS 13 QARC's; 1,500 Smyth-sewn, Stamped Casebound Books and one complete set of stamping dies for Jacket 337-650 PLUS 13 QARC's.

RESTRICTION ON LOCATION OF PRODUCTION FACILITIES: All production facilities used in the manufacture of the product(s) ordered under this contract must be located within a 60-mile radius of zero milestone, Washington, DC.

-----SUBMIT FAX QUOTES TO: 202-512-1612-----

TRIM SIZE: .

Jacket 337-649

6-3/4 x 9-3/4", bind on 9-3/4" dimension.

Jacket 337-650

Casebound Cover: 7 x 10";

Text: 6-3/4 x 9-3/4", bind on 9-3/4" dimension.

PAGES: .

Jacket 337-649

332 plus separate wraparound notch bound cover.

Jacket 337-650

332 plus a casebound cover and endleaves.

SCHEDULE:

Furnished Material will be available for pickup by 08/05/2008

Deliver complete (to arrive at destination) by 09/05/2008

F.O.B. destination

QUALITY LEVEL: 2 Quality Assurance Through Attributes (GPO PUB 310.1, effective May 1979 (Rev. 8-02)) applies.

DESCRIPTION:

Predominant Production Function: Presswork for printing firms and binding for bindery firms.

All the requirements of these specifications apply equally to both jackets unless otherwise indicated.

Jacket 337-649:

PRINTING: Covers 1, 4 and spine print in 5 inks (4-color process, plus a 5th ink to match Pantone's 1805 Red, no process builds allowed). Cover 1 prints with type/line and illustration matter. Spine prints type matter reversed out to appear white. Cover 4 prints full bleed back ground with illustration matter and one type/line ("PIN" number) in bottom right corner reversed out to appear white. Covers 2 and 3 are blank. After printing, apply a clear gloss aqueous coating over the entire surface of Covers 1, 4 and spine to prevent scratching and smearing.

STAMPING: Stamp Cover 1 in imitation platinum foil equal to General Roll Leaf B7. Stamping on Cover 1 consists of type and line matter, approx. overall image size 5-3/4 x 2-1/8". Stamping must have a solid impressions - no picking, pinholes or filled letters. Contractor to create stamping die from furnished media.

Jacket 337-650:

Stamp the front cover and spine (reads across) in imitation gold foil equal to General Roll Leaf B19. Cover 1 consists of one approx. 2 x 2" department logo. Cover 4 is blank. The spine consists of type matter plus three horizontal rules which must extend the entire width of the spine, approx. overall image size on spine 1 x 9-1/2". Stamping must have a solid impressions - no picking, pinholes or filled letters. Contractor to create stamping die from furnished media.

Jackets 337-649/650

Text is folioed i thru xviii, 1 thru 314, with pages vi, viii, 102, 190, 290 and 314 blank. Text pages ii, 4, 5, 26, 27 and 86 print type and line matter, tints/solids in up to six inks: black, a match of Pantone's 299 blue, 471 brown, 341 green, 185 red and reflex blue (no builds allowed). Text pages ii and xvii print in 5 inks (4-color process, plus a 5th ink to match Pantone's 1805 Red, no process builds allowed) with line matter, tints/solids with type and line matter reversed out to appear white. Text pages 2, 6, 7, 8, 10, 15, 34, 37, 40, 43, 54, 69, 79, 106, 110, 116, 136, 158, 169, 174, 176, 208, 216, 225, 234, 242, 243, 246, 259, 273 and 278 print 4-color process type/line and illustration matter. Balance of text pages print type and line matter in black only. There are halftones throughout. Endleaves are blank.

NOTE: Text for both jackets print identical, except for pages iv and 314. Pages print type and line matter in black only.

PRESS SHEET INSPECTION: Call (202) 512-1162, between the hours of 8:00 a.m. and 2:00 p.m., prevailing eastern time, with 3 workdays notice.

Press sheets will be inspected at the contractor's plant for quality conformance. Note: A press sheet inspection is for the purpose of setting specific standards that are to be maintained throughout the entire run. It does not constitute a prior approval of the entire run.

Press sheets must contain one color bar for each color placed parallel to the proofer's ink rollers. The control bars must show areas consisting of 3/16 x 3/16" minimum solid color patches; tint patches of 25, 50, 75%; dot gain scale (GATF, BRUNNER, or GRETAG); and gray balance patches for process color,

repeated across the entire press sheet. The density must be constant across the full width of the sheet with deviations not to exceed plus or minus 5%. For viewing of the press sheets, the contractor must provide a densitometer and controlled lighting using overhead viewing lights with 5000 degree Kelvin lumination.

Jkt. 337-649

DIGITAL DELIVERABLES for ARMY: After OK at Press Sheet Inspection, contractor must make any corrections in the digital files, then furnish one set of final production native application files (digital deliverables) with the furnished material. The digital deliverables must be an exact representation of the final printed product and shall be returned on the same type of storage media as was originally furnished. The Government will not accept, as digital deliverables, Postscript files, Adobe Acrobat, Portable Document Format (PDF) files, or any proprietary file formats other than those supplied, unless specified by the Government.

MATERIAL FURNISHED: Contractor to pickup at GPO. .

One DVD+R generated on Macintosh using Adobe InDesign CS, Illustrator CS and Photoshop CS in native application and "PDF" Formats. Printer and screen fonts are included on the disk. One set of full color laser visuals to be used as a general guide. One previously printed sample from a similar job for Jacket 337-649 and one stamped sample from a similar job for Jacket 337-650 to be used as a construction guide. One B/W laser visual (for each Jacket) to be used as a guide for the stamping. NOTE: Contractor to create stamping die from furnished media.

GPO Form 952 Desktop Publishing - Disk Information.

One reproduction, Form 905 (R. 6/03) with labeling and marking specifications.

A palletizing requirement sheet for St. Louis, MO consignment.

Jacket 337-649

One piece of camera ready copy for the GPO "For Sale" line and ISBN bar code. GPO "For Sale" line and ISBN number to be stripped in at the bottom of page iv and ISBN bar code to be stripped in at the bottom center of Cover 4. NOTE: The ISBN Bar Code is to print on 905 GPO Copies only.

Jacket 337-650

One set of B/W laser visuals for pages iv and 314.

Prior to image processing, the contractor shall perform a basic check (preflight) of the furnished media and publishing files to assure correct output of the required reproduction image. Any errors, media damage, or data corruption that might interfere with proper file image processing must be reported to the contract administrator.

The contractor shall create or change any necessary trapping, set proper screen angles and screen frequency, and define file output selection for the imaging device being utilized. Furnished files must be imaged as necessary to meet the assigned quality level.

PAPER: * Must be in accordance with JCP Paper Specification Standards in effect on date of this order
Text: Must be Sappi Corporation's White Opus Dull Coated Offset Book or equal, Basis Weight 70 lbs. per 500 sheets, Basis Size 25 X 38" (no exceptions - must match book series).

NOTE: All text paper used in each copy must be uniform in shade.

Jacket 337-649:

Cover: JCP Code* L10, Litho Coated Cover, White, Basis Size 20 X 26", Basis Weight 80 lbs. per 500 sheets.

Jacket 337-650:

Endleaves: JCP Code* J10, White Ledger, Basis Weight 32 lbs. per 500 sheets, Basis Size 17 X 22".

Boards: JCP Code* R30, Book Cover Board, No. 1 Binders Board .098" thick.

Case: Holliston Arrestox 31000 (L), Wicker

COLOR OF INK:

See "Description" herein.

PRINT PAGE: Head to Head

MARGINS:

Text: adequate gripper margins, follow furnished electronic media. Contractor to determine spine thickness for each jacket and adjust if necessary.

Jacket 337-649:

Covers 1, 4, and spine uncommon bleeds all sides; inadequate gripper margins, follow furnished electronic media.

PROOFS:

Two sets of content proofs of entire publication for Jkt. 337-649 and pages iv and 314 for Jkt. 337-650 created using the Raster Image Processor (RIP) that will be used to produce the product. At contractor's option, Dylux, or similar proofs may be furnished. Proofs shall be collated with all elements in proper position (not pasted up), imaged face and back and trimmed and folded to the finished size of the product. Note: Text for both jackets prints identical with the exception of the printing on text pages iv and 314; contractor to follow furnished laser visuals. Contractor to include all changes applicable to each version.

PLUS-

FOR JACKET 337-649

One set of digital one-piece composite laminated color proofs (Kodak Approval, Screen TrueRite, Dupont Thermal Waterproof, Polaroid PolaProof, CreoSpectrum, or Fuji Final Proof) of entire publication with a minimum resolution of 2400 dpi (indicate margins) on the actual production stock. Pantone colors may be substituted with a similar color but may not be built from the four process inks (see ink draw downs herein). At contractor's option, film-based one-piece laminated color proofs on the actual production stock may be furnished provided direct to plate is used to produce the final product. If digital proofs are provided, the make and model number of the proofing system utilized shall be furnished with the proofs.

These proofs must have all elements in press configuration and must indicate margins. Proofs will be used for color match on the press and must show dot structure. Sublimation, inkjet, photographic, and overlay proofs are NOT acceptable. Control bars must be placed parallel to the press's ink rollers. The control bars (such as, Brunner, GATF, GRETAG, or RIT) must show areas consisting of minimum 3/16 x 3/16 solid color patches; tint patches of 25, 50 and 75%; dot gain scale; and gray balance patches for process colors (if

applicable). These areas must be repeated consecutively across sheet.

PLUS-

Ink draw downs on actual production stock of all Pantone colors specified herein.

Send proofs/ink draw downs together with the furnished media (copy, transparencies, electronic files) to the U.S. Government Printing Office. Contractor must fill in the furnished preaddressed label (GPO Form 892) and use on all proof packages. Proofs will be withheld not more than 6 workdays from receipt in GPO until they are made available for pickup by the contractor. **CONTRACTOR MUST NOT PRINT PRIOR TO RECEIVING AN "OK TO PRINT".**

BINDING:

ADVANCE SAMPLE COVERS/CASES: Prior to binding of the total production quantity, the contractor must submit two stamped sample covers for Jacket 337-649 and two stamped sample cases for Jacket 337-650 for final approval. The contractor is cautioned that in the event of rejection or alteration of the advance samples, the GPO will consider production costs only up to and including stamping and presswork. If the contractor continues production beyond stamping and presswork without the approval of the Agency, they do so at their own risk. Send advance sample copies together with the furnished media (copy, transparencies, electronic files) to the U.S. Government Printing Office. Contractor must fill in the furnished preaddressed label (GPO Form 892) and use on all proof packages.

These samples must be identified as and "Advance Covers, Jacket 337-649" and "Advance Cases, Jacket 337-650". Contractor must not bind prior to receipt of "OK TO BIND".

Submit advance copies as soon as the contractor deems necessary in order to comply with the shipping schedule. Approval or disapproval of advance samples will be received by contractor within 3 workdays after receipt in GPO.

Jacket 337-649

Trim 3 sides. Paper Covers: Wrap around, trim flush, glued on. Grain must run parallel to spine. Notch binding on the left 9-3/4" side with glue on wrap around cover with notch perforations in printed signatures is required. Score the Front and Back Covers minimum 3/16" from the spine and glue them to the first and last pages between the score and the spine. Note that slit perforations are not permitted or accepted. Covers 2 and 3 should be cleared of all inks/varnishes between the scores.

Jacket 337-650:

Reinforce the endleaves and the first and last signatures with strips of ungummed, sized cotton cloth extending 1/4" on the inner side of the signatures and 1" on the endleaves. Smyth (signature) sew, trim 3 sides, round, back and headband using white headbands. Reinforce back with crash and strong paper liner. Case bind with suitable squares.

PACKING:

Pack each Jacket separately and identify. Pack suitable in shipping containers. Pallets are required.

LABELING/MARKING: In addition to regular markings, include stock number "008-029-00470-4" for Jacket 337-649.

Jacket 337-649:

Pack 150 copies individually in one-piece mailing containers. "CMH Pub 55-1-1, The U.S. Military Intervention in Panama" and "Stock No. 008-029-00470-4" are to be printed on spine of each individual mailing container.

DISTRIBUTION:

Deliver 2,297 books for Jacket 337-649 and 1,442 books for Jacket 337-650 (including 50 Departmental Random "Blue Label" Copies* for each Jacket) to: Transportation Officer, U.S. Army Publications Distribution Center, 1655 Woodson Road, St. Louis, MO 63114-6181. Deliveries accepted on workdays before 2:00 p.m., local time only.

Note: For the "Blue Label" Copies -- A copy of the Government furnished certificate (GPO Form 917) must accompany the voucher sent to GPO, Financial Management Service, for payment. Failure to furnish the certificate may result in delay in processing the voucher.

Deliver 150 books and one set of digital deliverables for Army for Jacket 337-649 and 50 books for Jacket 337-650, all furnished materials and stamping dies for Jkts. 337-649/650 to: U.S. Army Center of Military History, Attn: B. MacKenzie (202) 685-2350, Bldg. 35, Room 170, 102 4th Avenue, Fort McNair, Washington, DC 20319-5058. NOTE: Use side loading dock.

Deliver 2 books for each Jacket to: U.S. Army Publishing Directorate, 2461 Eisenhower Avenue, Hoffman Bldg. 1, Room 1020, Attn: J. Coleman (703-428-0527), Alexandria, VA 22331-0302.

Deliver 1 book for each Jacket to: U.S. Army Publishing Directorate, 2461 Eisenhower Avenue, Hoffman Bldg. 1, Room 1028, Attn: JDSO-PAT-L, Alexandria, VA 22331-0302.

Deliver 50 copies of Jacket 337-649 and 5 copies of Jacket 337-650 to: Combat Studies Institute, Attn: Amy Castillo (913-684-2127), 201 Sedgwick Avenue, Ft. Leavenworth, KS 66027-2354.

Deliver 150 copies of Jacket 337-649 packed in individual mailing containers marked "Sales Copies, Req. No. 7-01374" to the U.S. Government Printing Office, Documents Warehouse, 8660 Cherry Lane, Laurel, Maryland 20707. Small orders not delivered by truck are to be shipped by small package carrier or other traceable means.

Deliver 15 copies of Jacket 337-649, marked "File Copies" to the Library of Congress-By Law, Madison Building, Anglo-American Acquisition Division, Government Documents Section, C Street (between 1st & 2nd), SE, Washington, DC 20540.

Deliver 740 copies for Jacket 337-649, marked "Depository Copies, Item 0344" to: U.S. Government Printing Office, Depository Receiving Section, 44 H Street, NW Loading Dock, Washington, DC 20401. Any cartons containing "Depository Copies", that are mailed to the GPO's Depository Receiving Section must be clearly marked to indicate the total number of cartons in the mailing. For example: 1 of 3; 2 of 3; 3 of 3.

QUALITY ASSURANCE RANDOM COPIES: The contractor will be required to a statement furnished by GPO certifying that copies were selected as directed. Business Reply Mail labels will be furnished for

mailing the quality assurance random copies. The copies are to be mailed at the same time as the first scheduled shipment. A U.S. Postal Service approved Certificate of Mailing, identified by Jacket and Purchase Order numbers, must be furnished with billing as evidence of mailing.

QUALITY ASSURANCE STANDARDS: The following standards shall apply to these specifications:

- Inspection Levels (from ANSI/ASQC Z1.4):
- (a) Non-destructive Tests -- General Inspection Level 1.
 - (b) Destructive Tests -- Special Inspection Level S-2.

Specified standards to correspond with each required attribute as follows:

ATTRIBUTE	Specified Standard
P-7. Type Quality and Uniformity	OK Press Sheets
P-8. Halftone Match (Single and Double Impression)	OK Press Sheets
P-9. Solid and Screen Tint Color Match	OK Press Sheets
P-10. Process Color Match	OK Press Sheets

Special Instructions: In the event that inspection of press sheets is waived by the Government, the following listed alternate standards (in order of precedence) shall become the Specified Standards:

- P-7. OK Proofs/Furnished electronic media/Camera copy
- P-8. OK Proofs/Furnished electronic media
- P-9. Pantone Matching System
- P-10. OK proofs